

### Complex And Unique Designs Aluminium Sheet Fabrication / 0.5mm-10mm Prototype Metal Parts

#### **Basic Information**

Place of Origin: China Shenzhen

• Brand Name: Aluminum, Copper, Brass, Steel, Stainless

Stee

Certification: SheetMetal Fabrication

Model Number: Polishing, Anodizing, Painting, Chrome Plating,

Silkscreen

Minimum Order Quantity: 1 piecePrice: USD 30 piece

Packaging Details: Carton, Plywood Box

Delivery Time: 3 - 5 Days
Payment Terms: T/T, Paypal
Supply Ability: 1 piece per day



### **Product Specification**

Material: Metal
Lead Time: 2-4 Weeks
Size: Customized
Thickness: 0.5mm-10mm
Application: Industrial

Process: Cutting, Bending, Welding

Surface Treatment: Powder Coating
 Type: SheetMetal Fabrication
 Highlight: 10mm prototype metal parts,

0.5mm prototype metal parts,0.5mm aluminium sheet fabrication



#### **Product Description**

#### **Introduction of Sheet Metal Fabrication**

Sheet metal fabrication is a comprehensive manufacturing process that shapes and forms sheet metal into specific parts and components. This process includes a range of techniques and procedures for cutting, bending, punching, welding, and assembling sheet metal to produce the final product. It is widely utilized in sectors like automotive, aerospace, construction, and electronics, among others. The following are some principal elements and procedures in sheet metal fabrication:

Material Selection: Sheet metal can be made from a variety of materials, including steel, aluminum, stainless steel, copper, brass, and more. The choice of material depends on factors such as desired strength, corrosion resistance, weight, cost, and specific application requirements.





Cutting and Shearing: Sheet metal is typically cut into the desired shape and size using various methods. Common cutting techniques include laser cutting, plasma cutting, waterjet cutting, and mechanical shearing. These methods provide precise and clean cuts, ensuring accurate dimensions for subsequent forming processes.

Forming and Bending: In sheet metal fabrication, forming and bending are essential for transforming flat sheets into three-dimensional shapes. Press brakes are frequently utilized to manipulate the metal, facilitating the formation of angles, curves, flanges, and various structural elements. Additionally, roll forming and stamping may be used for certain specialized tasks.

Available Sheet	Metal Fa	brication Processes		
Check out the s needs.	pecific ad	vantages of each sheet metal manufacturing proce	ess and	choose one for your custom part
	Process es	Description	Thickn ess	Cutting Area
	Laser Cutting	Laser cutting is a thermal cutting process that uses high-power laser to cut metals.	Up to 50 mm	Up to 4000 x 6000 mm
		CNC plasma cutting is suitable for cutting thicker sheet metals.	Up to 50 mm	Up to 4000 x 6000 mm
		It is especially useful for cutting very thick metals, including steel.	Up to 300 mm	Up to 3000 x 6000 mm



It's used to shape custom sheet metal prototypes after the cutting process.

Up to 20 mm

Up to 4000 mm

Punching and Perforating: Punching is the process of creating holes, slots, or various patterns in sheet metal. This is done using punching machines equipped with specialized tooling to penetrate the material, allowing for the addition of fasteners, ventilation, or decorative elements. Perforating is a related technique that produces a pattern of evenly spaced holes in sheet metal, serving specific functional or aesthetic objectives.



Welding and Joining: Welding is utilized to fuse multiple sheet metal pieces into a larger assembly or structure. Popular welding methods in sheet metal fabrication encompass MIG (Metal Inert Gas) welding, TIG (Tungsten Inert Gas) welding, and spot welding. These techniques provide robust and lasting joints between metal components.

#### Sheet Metal Fabrication Standards

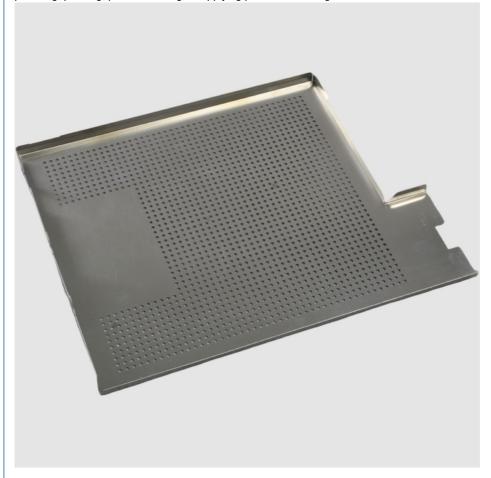
To ensure part maneuverability and precision of fabricated prototypes and parts, our custom sheet metal fabrication services are in compliance with the ISO 2768-m.

Dimension Detail	Metric Units	Imperial Units
Edge to edge, single surface	±0.127 mm	± 0.005 in.
Edge to hole, single surface	±0.127 mm	± 0.005 in.
Hole to hole, single surface	±0.127 mm	± 0.005 in.
Bend to edge / hole, single surface	±0.254 mm	± 0.010 in.
Edge to feature, multiple surface	±0.762 mm	± 0.010 in.
Over formed part, multiple surface	±0.762 mm	± 0.030 in.

± 1°	
	± 1°

By default, sharp edges will be broken and deburred. For any critical edges that must be left sharp, please note and specify them in your drawing.

Finishing and Surface Treatment: After the fabrication processes, sheet metal parts may undergo finishing treatments to improve their appearance and enhance their performance. Surface treatments can include cleaning, deburring, grinding, polishing, painting, powder coating, or applying protective coatings to increase resistance to corrosion or wear.



Assembly and Integration: Sheet metal parts are frequently assembled and integrated with other components to form a complete product or system. This process can include fastening using screws, rivets, or adhesives, and adding extra elements like hinges, handles, brackets, or electrical connectors.

Sheet metal fabrication offers several advantages, including high strength-to-weight ratio, versatility in design, cost-effectiveness for large-scale production, and suitability for both functional and decorative applications. It enables the creation of a wide range of products, from simple brackets and enclosures to complex structural components and machinery.



That sounds like a comprehensive range of materials for your sheet metal fabrication services. Each material you mentioned has its own unique properties and advantages. Here's a brief overview of the materials you listed:

# Sheet Metal Fabrication Materials Whatever the application and requirements of your sheet metal fabrication part, trust Barana Rapid to find the right sheet metal fabrication material. Some popular materials available for custom metal fabrication are outlined below. Info ty 6061-T6, 7075-T6, 7050, 2024, 5052, 6063, etc CNC machining, injection molding, sheet metal fabrication Aluminum Commercially, aluminum is the most sought-after material for sheet metal manufacturing. Its popularity is due to its adaptive qualities and its high thermal adaptive qualities and its high thermal conductivity and low resistance rates. Compared to steel—another common sheet metal material—aluminum is more e cost-effective and has a higher rate of production. The material also generates

the least amount of waste and can easily

be reused.

		ti on s F in is hi n gO p ti on s	Light & economic, used from prototyping to production  Alodine, Anodizing Types 2, 3, 3 + PTFE, ENP, Media Blasting, Nickel Plating, Powder Coating, Tumble Polishing.
	Copper is a broadly used sheet metal fabrication material in many industries as it offers good malleability and ductility. Copper is also well suited for sheet metal fabrication because of its excellent heat conduction properties and electrical conductivity.		Info  101,110  CNC machining, sheet metal fabrication  ISO 2768  Bus bars, gaskets, wire connectors, and other electrical applications  Available as-machined,media blasted, or hand-polished

	Features Subtype	Info
Proces	s Process T	CNC machining, sheet metal fabrication
Brass Brass has desirable properties for a number of applications. It is low friction, has excellent electrical conductivity and has a golden (brass) appearance.	ol e	ISO 2768
	p ic a ti o n	Bus bars, gaskets, wire connectors, and other electrical applications
	p ti o n	Available as-machined,media blasted, or hand-polished
	r	INTO
	e s S u b ty p e s P	4140, 4130, A514, 4340
	r	CNC machining, sheet metal fabrication
Steel Steel offers a number of beneficial properties for industrial applications, including rigidity, longevity, heat		

resistance and corrosion resistance. Steel sheet metal is ideal for producing complex designs and parts that require extreme precision. Steel is also costefficient to work with and has excellent polishing properties.	T ol e r With drawing: as low as ±0.005 mm No drawing: ISO a 2768 medium n c e e A p p pl ic a bars o bars
	n s   F   in is hi   n   Black Oxide, ENP, Electropolishing, Media Blasting, Nickel Plating, Powder Coating, Tumble Polishing, Zinc Plating ti   0   n   s
	F e a t Info u r e s S U b ty303, 304L, 316L, 410, 416, 440C, etc p e
Stainless Steel Stainless steel is the low carbon steel that contains a minimum of 10%	P r o c CNC machining, sheet metal fabrication e s s T ol e r With drawing: as low as ±0.005 mm No drawing: ISO a 2768 medium n
that contains a minimum of 10% chromium by weight. The material properties associated with stainless steel have made it a popular metal within a broad range of industries, including construction, automotive, aerospace and more. Within these industries, Stainless steel is versatile and is an effective choice for many applications.	c e A p p pl ic Industrial applications, fittings, fasteners, cookware, a medical devices o n s

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