



Sheet Metal Fabrication A Crucial Process in Automotive and Aerospace Industries

Our Product Introduction

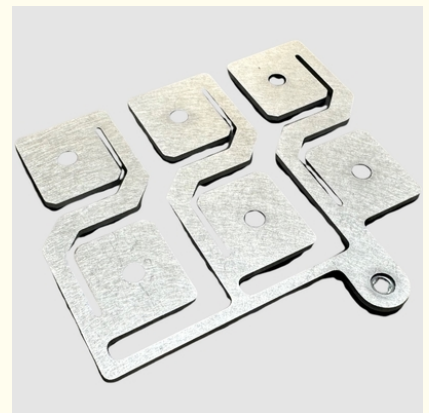
Basic Information

- Place of Origin: China Shenzhen
- Brand Name: Aluminum,Copper,Brass,Steel,Stainless Steel
- Certification: SheetMetal Fabrication
- Model Number: Polishing,Anodizing,Painting,Chrome Plating, Silkscreen
- Minimum Order Quantity: 1 piece
- Price: USD 30 piece
- Packaging Details: Carton, Plywood Box
- Delivery Time: 3 - 5 Days
- Payment Terms: T/T, Paypal
- Supply Ability: 1 piece per day



Product Specification

- Material: Metal
- Lead Time: 2-4 Weeks
- Size: Customized
- Thickness: 0.5mm-10mm
- Application: Industrial
- Process: Cutting, Bending, Welding
- Surface Treatment: Powder Coating
- Type: SheetMetal Fabrication
- Highlight: **automotive sheet metal fabrication ,
automotive sheet metal duct fabrication ,
crucial process sheet metal fabrication**



Product Description

Introduction of Sheet Metal Fabrication

Sheet metal fabrication is a comprehensive manufacturing process that shapes and forms sheet metal into specific parts and components. This process includes a range of techniques and procedures for cutting, bending, punching, welding, and assembling sheet metal to produce the final product. It is widely utilized in sectors like automotive, aerospace, construction, and electronics, among others. The following are some principal elements and procedures in sheet metal fabrication:

Material Selection: Sheet metal can be made from a variety of materials, including steel, aluminum, stainless steel, copper, brass, and more. The choice of material depends on factors such as desired strength, corrosion resistance, weight, cost, and specific application requirements.

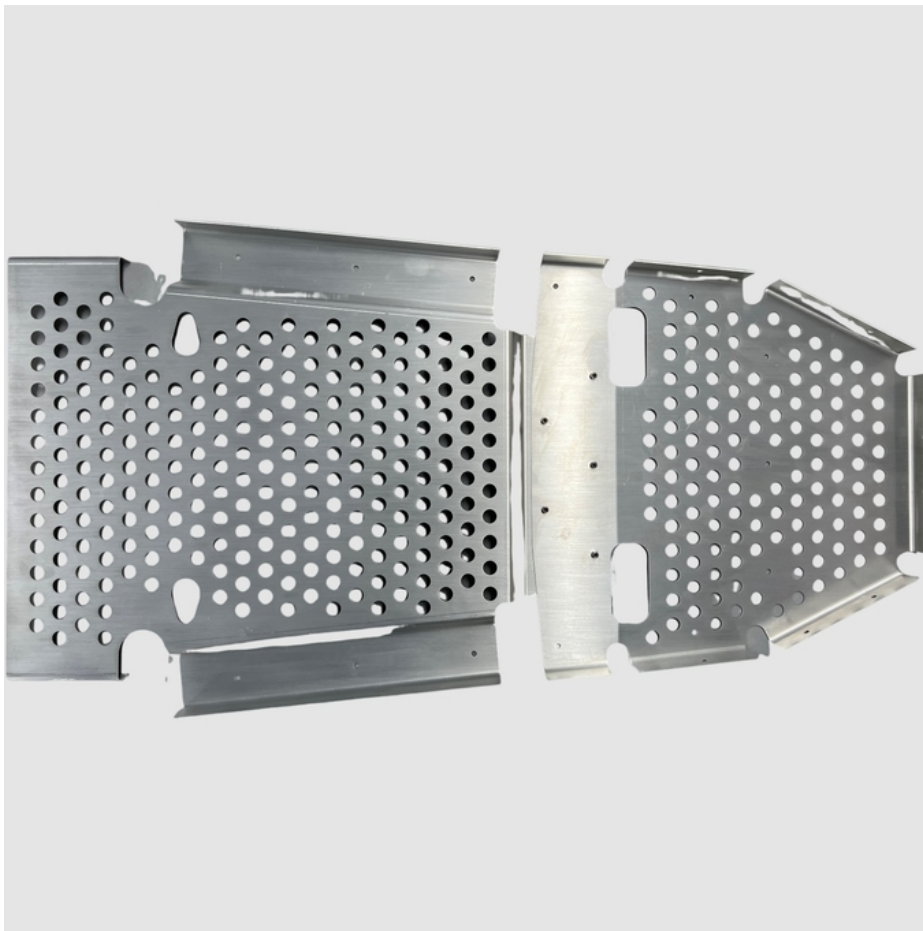




Cutting and Shearing: Sheet metal is typically cut into the desired shape and size using various methods. Common cutting techniques include laser cutting, plasma cutting, waterjet cutting, and mechanical shearing. These methods provide precise and clean cuts, ensuring accurate dimensions for subsequent forming processes.

Forming and Bending: In sheet metal fabrication, forming and bending are essential for transforming flat sheets into three-dimensional shapes. Press brakes are frequently utilized to manipulate the metal, facilitating the formation of angles, curves, flanges, and various structural elements. Additionally, roll forming and stamping may be used for certain specialized tasks.

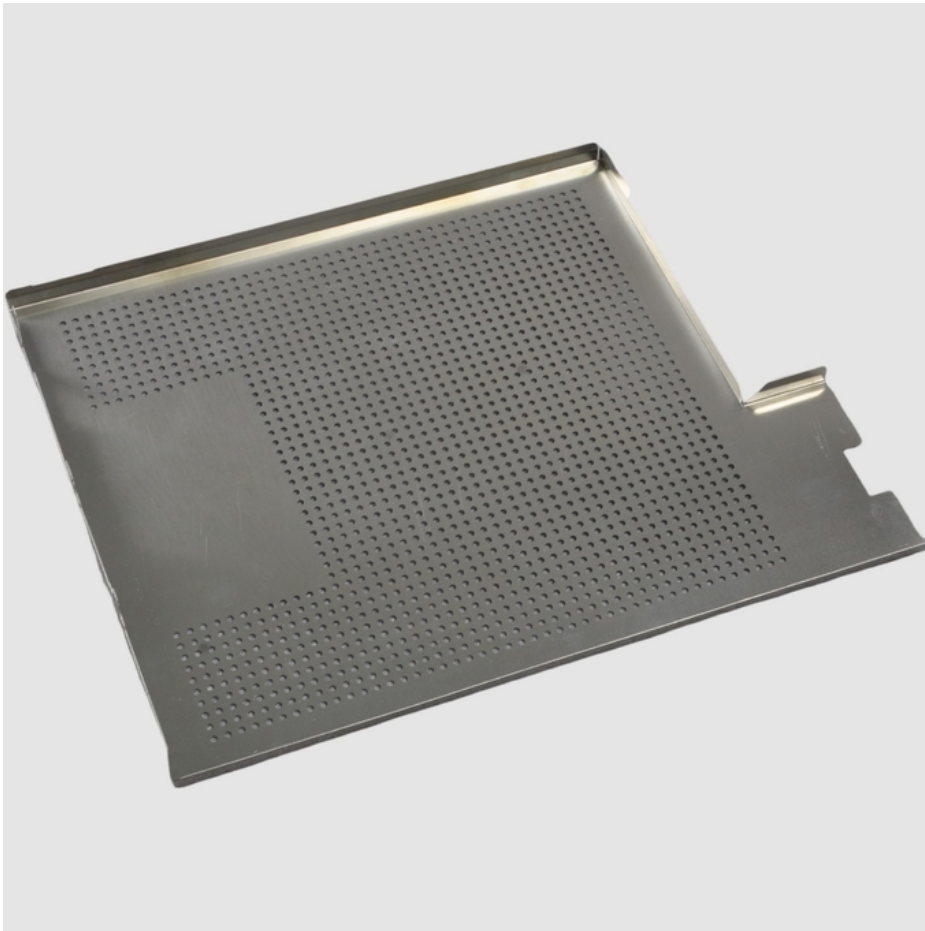
Punching and Perforating: Punching is the process of creating holes, slots, or various patterns in sheet metal. This is done using punching machines equipped with specialized tooling to penetrate the material, allowing for the addition of fasteners, ventilation, or decorative elements. Perforating is a related technique that produces a pattern of evenly spaced holes in sheet metal, serving specific functional or aesthetic objectives.



Welding and Joining: Welding is utilized to fuse multiple sheet metal pieces into a larger assembly or structure. Popular welding methods in sheet metal fabrication encompass MIG (Metal Inert Gas) welding, TIG (Tungsten Inert Gas) welding, and spot welding. These techniques provide robust and lasting joints between metal components.

Sheet Metal Fabrication Standards		
To ensure part maneuverability and precision of fabricated prototypes and parts, our custom sheet metal fabrication services are in compliance with the ISO 2768-m.		
Dimension Detail	Metric Units	Imperial Units
Edge to edge, single surface	±0.127 mm	± 0.005 in.
Edge to hole, single surface	±0.127 mm	± 0.005 in.
Hole to hole, single surface	±0.127 mm	± 0.005 in.
Bend to edge / hole, single surface	±0.254 mm	± 0.010 in.
Edge to feature, multiple surface	±0.762 mm	± 0.010 in.
Over formed part, multiple surface	±0.762 mm	± 0.030 in.
Bend angle	± 1°	
By default, sharp edges will be broken and deburred. For any critical edges that must be left sharp, please note and specify them in your drawing.		

Finishing and Surface Treatment: After the fabrication processes, sheet metal parts may undergo finishing treatments to improve their appearance and enhance their performance. Surface treatments can include cleaning, deburring, grinding, polishing, painting, powder coating, or applying protective coatings to increase resistance to corrosion or wear.





Assembly and Integration: Sheet metal parts are frequently assembled and integrated with other components to form a complete product or system. This process can include fastening using screws, rivets, or adhesives, and adding extra elements like hinges, handles, brackets, or electrical connectors.

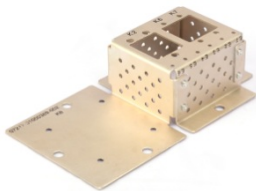
Sheet metal fabrication offers several advantages, including high strength-to-weight ratio, versatility in design, cost-effectiveness for large-scale production, and suitability for both functional and decorative applications. It enables the creation of a wide range of products, from simple brackets and enclosures to complex structural components and machinery.



That sounds like a comprehensive range of materials for your sheet metal fabrication services. Each material you mentioned has its own unique properties and advantages. Here's a brief overview of the materials you listed:

Sheet Metal Fabrication Materials			
Whatever the application and requirements of your sheet metal fabrication part, trust Barana Rapid to find the right sheet metal fabrication material. Some popular materials available for custom metal fabrication are outlined below.			
	Aluminum	Features	Info
			Subtypes6061-T6, 7075-T6, 7050, 2024, 5052, 6063, etc
			ProcessesCNC machining, injection molding, sheet metal fabrication
			TolerancesWith drawing: as low as ± 0.005 mm No drawing: ISO 2768 medium

	<p>Copper</p> <p>Copper is a broadly used sheet metal fabrication material in many industries as it offers good malleability and ductility. Copper is also well suited for sheet metal fabrication because of its excellent heat conduction properties and electrical conductivity.</p>	A p p l i c a t i o n s F i n i s h i n g O p t i o n s F e a t u r e s S u b t y p e s P r o c e s s T o l e r a n c e A p p l i c a t i o n s F i n i s h i n g O p t i o n s	Light & economic, used from prototyping to production
			Alodine, Anodizing Types 2, 3, 3 + PTFE, ENP, Media Blasting, Nickel Plating, Powder Coating, Tumble Polishing.
			Info
			101,110
			CNC machining, sheet metal fabrication
			ISO 2768
			Bus bars, gaskets, wire connectors, and other electrical applications
			Available as-machined,media blasted, or hand-polished

	<p>Brass</p> <p>Brass has desirable properties for a number of applications. It is low friction, has excellent electrical conductivity and has a golden (brass) appearance.</p>	Features Info
		Subtypes101,110
		ProcessesCNC machining, sheet metal fabrication
		TolerancesISO 2768
		ApplicationsBus bars, gaskets, wire connectors, and other electrical applications
		Finishing OptionsAvailable as-machined,media blasted, or hand-polished
		Features Info
		Subtypes4140, 4130, A514, 4340
		ProcessesCNC machining, sheet metal fabrication
	<p>Steel</p> <p>Steel offers a number of beneficial properties for industrial applications, including rigidity, longevity, heat</p>	



resistance and corrosion resistance. Steel sheet metal is ideal for producing complex designs and parts that require extreme precision. Steel is also cost-efficient to work with and has excellent polishing properties.

Tolerance	With drawing: as low as ± 0.005 mm No drawing: ISO 2768 medium
Applications	Fixtures and mounting plates; draft shafts, axles, torsion bars
Finishing Options	Black Oxide, ENP, Electropolishing, Media Blasting, Nickel Plating, Powder Coating, Tumble Polishing, Zinc Plating



Stainless Steel

Stainless steel is the low carbon steel that contains a minimum of 10% chromium by weight. The material properties associated with stainless steel have made it a popular metal within a broad range of industries, including construction, automotive, aerospace and more. Within these industries, Stainless steel is versatile and is an effective choice for many applications.

Features	Info
Subtypes	303, 304L, 316L, 410, 416, 440C, etc
Processes	CNC machining, sheet metal fabrication
Tolerance	With drawing: as low as ± 0.005 mm No drawing: ISO 2768 medium
Applications	Industrial applications, fittings, fasteners, cookware, medical devices

		Finishing Options	Black Oxide, Electropolishing, ENP, Media Blasting, Nickel Plating, Passivation, Powder Coating, Tumble Polishing, Zinc Plating
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