

# From Prototype to Production The Versatility of Low Volume CNC Machining Aluminum Steel

#### **Basic Information**

Place of Origin: China Shenzhen

Brand Name: Aluminum, Stainless Steel, Brass, Titanium,

Plastic

Certification: Low Volume CNC Machining

Model Number: Polishing, Anodizing, Painting, Chrome Plating,

Siikscreei

Minimum Order Quantity: 1 piecePrice: USD 30 piece

Packaging Details: Carton, Plywood Box

Delivery Time: 2 - 5 Days
 Payment Terms: T/T, Paypal
 Supply Ability: 1 piece per day



#### **Product Specification**

• Machining Processes: CNC Milling, CNC Turning, Drilling, Tapping,

Threading

Machining Type: Low Volume CNC Machining

Color: As Client's Requested

Material: Aluminum, Steel, Stainless Steel, Brass,

Copper, Titanium, Plastic

Process Way: CNC Machining/Lathe/milling/Turning
 Delivery Way: Fedex And DHL, UPS And So On

• Leadtime: 3-7 Business Days

• Surface Finish: Anodization, Chrome Plating, Power Coating,

Silkslcreen, Laser Etching

Highlight: Aluminum Low Volume CNC Machining,

Aluminum low volume cnc,

Aluminum low volume cnc machining



#### **Product Description**

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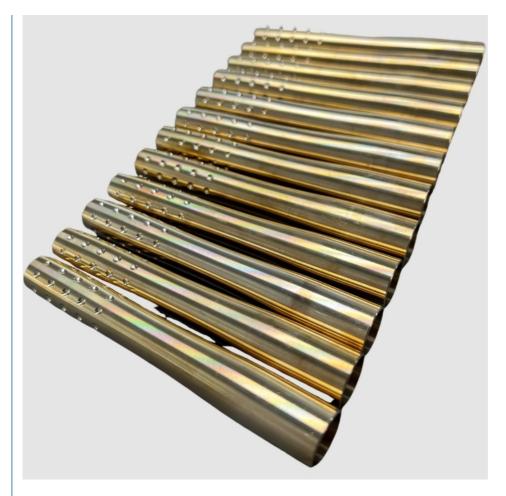
#### What is CNC Low-Volume Manufacturing

CNC low-volume manufacturing involves producing a modest number of items, usually from several dozen to several thousand units. It serves as a middle ground between prototype development and large-scale mass production. This manufacturing approach is utilized for various purposes such as market testing, limited production runs, specialized or niche items, and the introduction of new products.

Key characteristics of low-volume manufacturing include:

Quantity: Low-volume manufacturing typically involves producing a limited quantity of units, usually in the range of dozens to thousands. The exact quantity can vary depending on the specific industry, product, and market demand.





Flexibility: Low-volume manufacturing offers greater flexibility compared to high-volume production. It allows for adjustments, iterations, and improvements based on feedback and market response. Manufacturers can respond quickly to changes in design, specifications, or customer requirements.

Cost-wise, low-volume manufacturing might incur higher per-unit expenses than mass production; however, it typically proves more economical than prototyping or bespoke one-off manufacturing. Some economies of scale can still be realized, which can lead to lower costs than when producing units on an individual basis.

Speed: Low-volume manufacturing offers faster production times compared to high-volume manufacturing. With a smaller quantity to produce, manufacturers can often complete the production process more quickly, reducing lead times and allowing for faster product launches.

CNC Turning Tolerances						
Based on your design, o	g lathe parts to meet tight tolerance requirements. our CNC lattes can reach tolerances of up to ±0.005". s for CNC milled metals is ISO 2768-m and ISO 2768-c					
Туре	CNC Turning Tolerances					
Linear dimension	±0.025 mm-±0.001 inch					
Hole diameters	±0.025 mm-±0.001 inch					
Shaft diameters	±0.025 mm-±0.001 inch					
Part size limit	950 * 550 * 480 mm-37.0 * 21.5 * 18.5 inch					

Customization: Low-volume manufacturing is well-suited for custom or niche products that require tailored features or specifications. It allows for customization and personalization according to individual customer needs or market segments.

Manufacturing Technologies: Various manufacturing technologies can be utilized in low-volume manufacturing, including CNC machining, 3D printing, vacuum casting, and small-scale injection molding. These technologies offer flexibility, accuracy, and cost-efficiency for producing small batches of parts or products.

In terms of cost, low-volume manufacturing typically has higher per-unit costs compared to high-volume manufacturing. There are several factors that contribute to this cost difference:

Economies of scale provide a cost advantage in high-volume manufacturing, as the cost per unit typically falls with increased production volume. This occurs because fixed costs such as tooling, setup, and equipment are spread across more units, reducing the cost per individual unit. In contrast, low-volume manufacturing does not benefit from economies of scale, resulting in higher costs per unit.

Tooling and Equipment Costs: High-volume manufacturing often involves the use of specialized tooling and equipment that may require significant upfront investment. These costs are distributed over a large production volume, reducing the cost per unit. In low-volume manufacturing, the cost of tooling and equipment is spread over a smaller quantity of units, leading to higher per-unit costs.

Material Costs: Material costs can also differ between low-volume and high-volume manufacturing. In high-volume production, manufacturers may have the advantage of bulk purchasing, negotiating better material prices, and taking advantage of long-term contracts with suppliers. These factors can help reduce material costs per unit compared to low-volume manufacturing.

#### Surface Finishes for CNC Machining

CNC machining leaves visible tool marks during the process of removing portions of the block's surface to create desired shapes. If you don't want as-machined parts, select a surface finishing for your custom parts. At Barana Rapid, we offer several common surface finishes that help improve functionality and aesthetics.

	Description	Materials	Color	Texture
Anodizing	Anodizing improves corrosion resistance, enhancing wear resistance and hardness, and protecting the metal surface. Widely used in mechanical parts, aircraft, and automobile parts, precision instruments, etc.	Aluminum	Clear, black, grey, red, blue, gold.	Smooth,matte finish
	Sand blasting results in parts with a smooth surface with a matte texture. Used mainly for visual applications and can be followed by other surface treatments.	ABS, Aluminum, Brass	N/A	matte
	Powder coating is a type of coating that is applied as a free-flowing, dry powder. Unlike conventional liquid paint which is delivered via an evaporating solvent, powder coating is typically applied electrostatically and then cured under heat or with ultraviolet light.	Aluminum, Stainless Steel, Steel	Black, any RAL code or Pantone number	Gloss or semi-gloss
Electroplating	Electroplating can be functional, decorative or corrosion-related. Many industries use the process, including the automotive sector, in which chrome-plating of steel automobile parts is common.	Aluminum, steel, Stainless Steel	N/A	Smooth, Glossy finish
Polishing	Polishing is the process of creating a smooth and shiny surface, either through physical rubbing of the part or by chemical interference. The process produces a surface with significant specular reflection, but in some materials is able to reduce diffuse reflection.	Aluminum, Brass, Stainless Steel, Steel	N/A	Glossy
Brushing	Brushing is a surface treatment process in which abrasive belts are used to draw traces on the surface of a material, usually for aesthetic purposes.	ABS, Aluminum, Brass, Stainless Steel, Steel	N/A	Satin

Efficiency and Automation: High-volume manufacturing often involves greater automation and optimized production processes, leading to higher efficiency and reduced labor costs per unit. Low-volume manufacturing may require more manual labor, setup time, and customization, leading to higher labor costs per unit.

Understanding that cost comparisons between low-volume and high-volume manufacturing are not straightforward is crucial. The cost differences can be influenced by various factors, including the specific product, industry, manufacturing methods, and market dynamics. Sometimes, low-volume manufacturing can be more cost-effective for producing limited quantities of specialized or custom products, despite higher per-unit costs. Companies need to carefully evaluate their production requirements and consider the balance between cost, volume, adaptability, and market demands when deciding on their manufacturing approach.



What Separates Barana Rapid's Inspection Processes from the Rest?

Careful measurement, inspection and testing are necessary to ensure the conformance of your parts. We perform multiple inspections at every step of the product development journey, from incoming material verification to final 3D scanning. You will receive complete digital files and Certificates of Compliance so you can meet your own regulatory and performance goals.

#### An International Team with Unparalleled Experience

Quality inspection relies not only upon using advanced digital equipment but also having highly trained personnel with years of experience. As parts become more complex and tolerances more demanding for advanced applications, precision measurements conducted by professionals are the only way to ensure perfection.

Inspections and Review for Every Stage of Production

To ensure quality from start to finish, Star Rapid provides the following inspection and review services:

Extensive incoming materials verification

Design for manufacturing reviews for all quotes provided

Contract reviews upon receipt of POs

First article and in-process inspections

Final inspections and testing with reports and certifications as required

### **Quality Inspection**





Visual inspection



Touch test



Dimension inspection



High gauge



2D image measuring equipment



Hardness tester



Tensile tester



Salt-spray testing machine

## **Packing**



Bubble bag



Bubble bags





Cartons





Carton



Pallet carton



Wooden case



Shipping

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